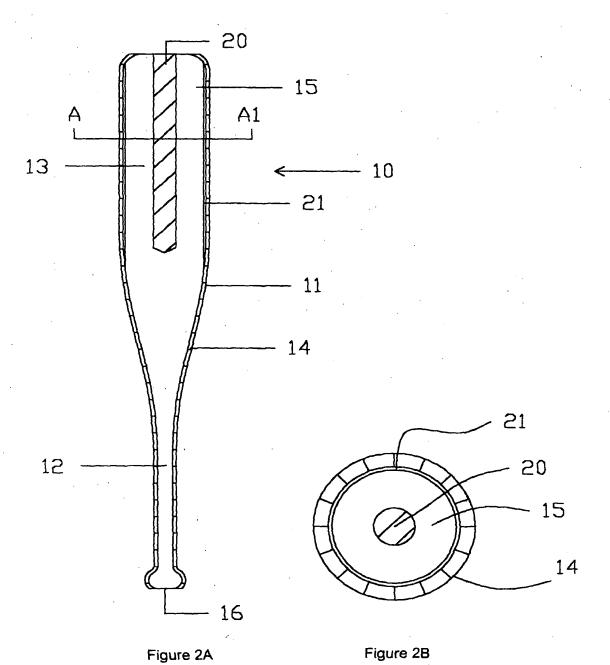


Figure 1



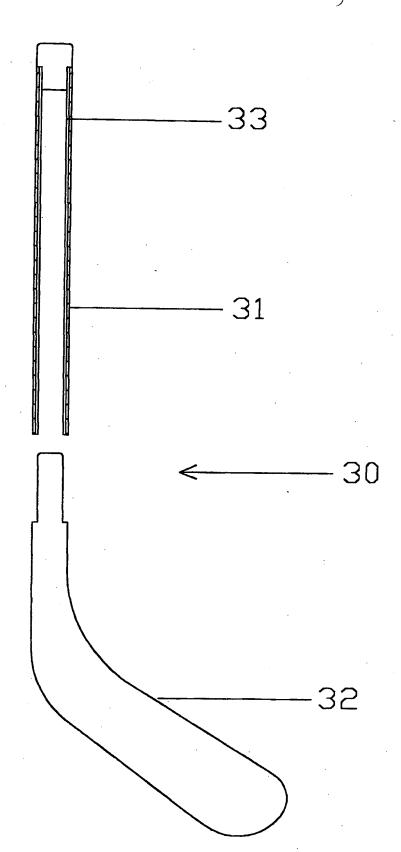


Figure 3

COMPOSITE OVER-WRAPPED LIGHTWEIGHT CORE
Terrance W. Sutherland Filed: 02/24/04
Greer, Burns & Crain, Ltd. (Lawrence J. Crain)
Ref. No. 3589.69886 (312) 360-0080
Sheet 4 of 7

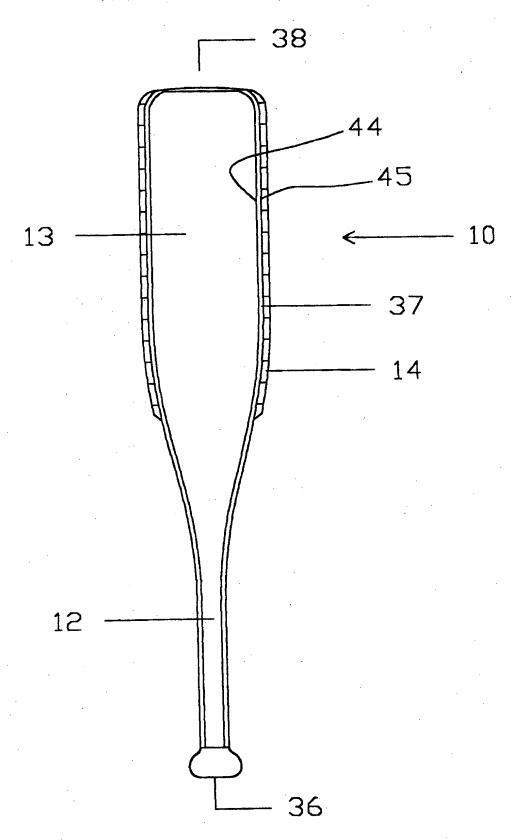


Figure 4A

COMPOSITE OVER-WRAPPED LIGHTWEIGHT CORE
Terrance W. Sutherland Filed: 02/24/04
Greer, Burns & Crain, Ltd. (Lawrence J. Crain)
Ref. No. 3589.69886 (312) 360-0080
Sheet 5 of 7

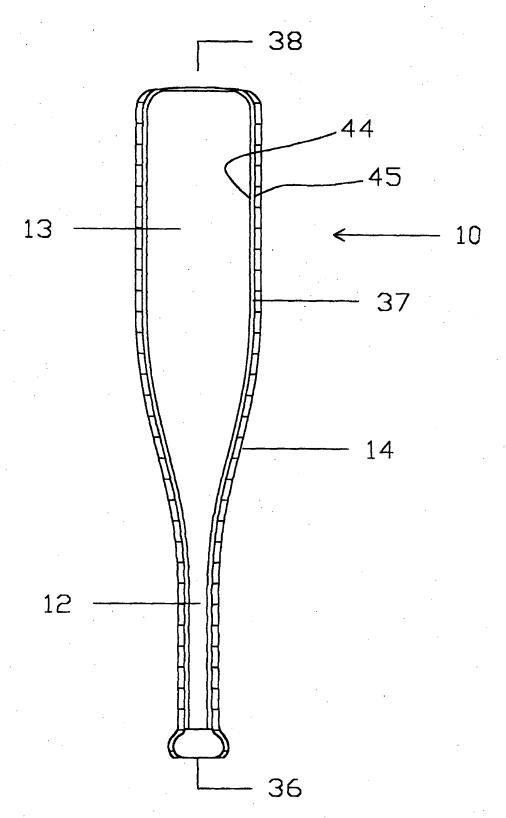


Figure 4B

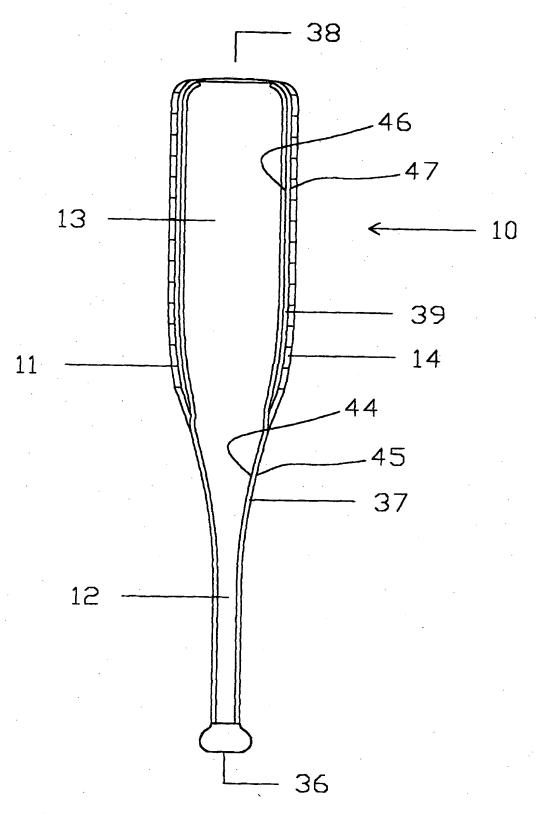


Figure 5

COMPOSITE OVER-WRAPPED LIGHTWEIGHT CORE
Terrance W. Sutherland Filed: 02/24/04
Greer, Burns & Crain, Ltd. (Lawrence J. Crain)
Ref. No. 3589.69886 (312) 360-0080
Sheet 7 of 7

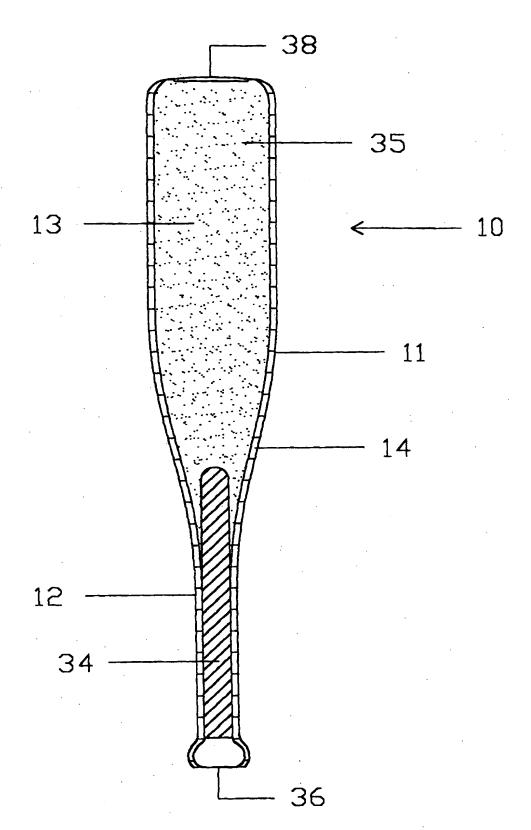


Figure 6